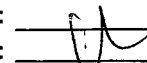
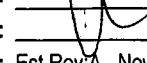


Date: Wednesday, 08/11/2006 2:47:17 PM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : EYEBOLT
Job Number : 29371	
Estimate Number : 12569	
P.O. Number : N/A	Part Number : D356310
This Issue : 08/11/2006 S.O. No. : N/A	Drawing Number : D3510 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : 29371	Material : N/A
Written By : 	Due Date : 15/11/2006 Qty: 29 Um: Each
Checked & Approved By : 	
Comment : Est Rev.A New Issue 06-11-08 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	AN43B10A	EYEBOLT
-----	----------	---------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 29.0000 Each(s)

EYEBOLT

Batch: M102496

FF 06-11-08 29

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1

Open hole as per Dwg D3563

Prime Exposed Steel with "TEMPO" primer as per QSI 005 4.2

Batch: M102306 yellow/catalyst

FF 06-11-08 29

3.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

AA 06/11/09 (29)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: W

06-11-09

Francis (Brig.) Aero Facilities

5.0	QC21	FINAL INSPECTION/W/O RELEASE
-----	------	------------------------------



Comment: FINAL INSPECTION/W/O RELEASE

06/11/09

Job Completion



W 06-11-09

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: AD Date: 06/11/09
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

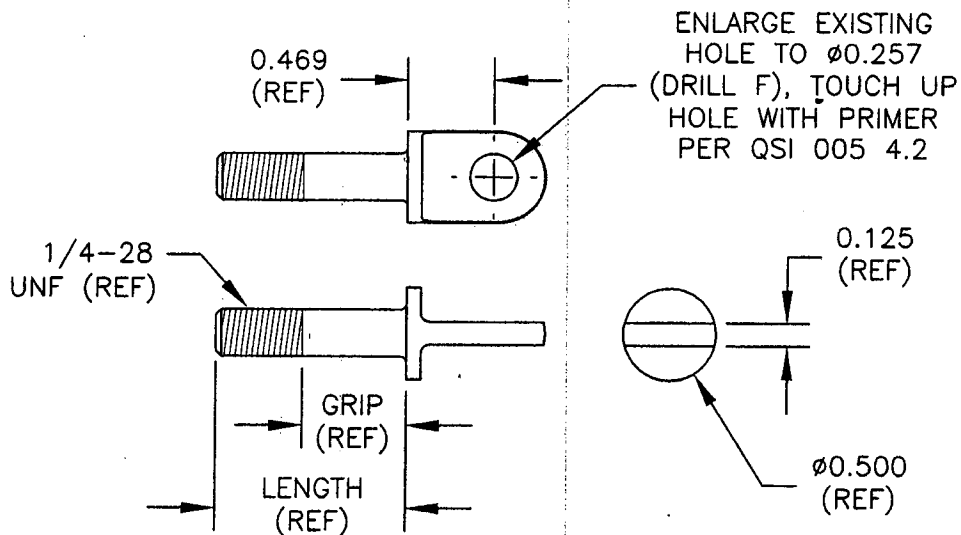
NOTE: Date & initial all entries

DART

DESIGN 92	DRAWN BY 92	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3563	REV. A SHEET 1 OF 1
DATE 06.10.24	TITLE EYEBOLT		SCALE NTS
A	06.10.24	NEW ISSUE	

REFERENCE ONLY

SPECIFICATION CONTROL DRAWING

**D3563-X EYEBOLT**

- 1) MAKE FROM: AN43B-XA EYEBOLT, CAD PLATED STEEL WITH UNDRILLED SHANK
- 2) SPECIFICATION: D3563-X EYEBOLT

WHERE 'X' IS DASH NUMBER OF AN43B EYEBOLT PER MIL SPEC 'AN42 THRU AN49'. FOR EXAMPLE:

PART NUMBER	MAKE FROM	LENGTH (REF)	GRIP (REF)
D3563-4	AN43B-4A	0.531	0.063
D3563-5	AN43B-5A ✓	0.656	0.188
D3563-6	AN43B-6A	0.781	0.313
D3563-7	AN43B-7A ✓	0.906	0.438
D3563-10	AN43B-10A ✓	1.031	0.563
D3563-11	AN43B-11A	1.156	0.688
D3563-12	AN43B-12A	1.281	0.813

- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

Copyright © 2006 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.